

Date: Monday, 02/03/2009 1:13:40 PM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : BEARPAW KIT (19"X16")
 Job Number : 46219
 Estimate Number : 12664
 P.O. Number :
 This Issue : 02/03/2009 S.O. No. :
 Prsht Rev. : NC Part Number : D206559011
 First Issue : / / Type : MACHINED PARTS Drawing Number : D2435 REVE1
 Previous Run : 44774 Drawing Revision : E1
 Material :
 Due Date : 09/03/2009 Qty: 1 Um: Each
 Written By :
 Checked & Approved By :
 Comment : Est Rev:C 04.02.17 Blank size changed KJ/JLM
 Est Rev:D 07-01-02 Was K10007 JLM
 Est Rev:E 08-05-05 up a chg DD verified by:EC
 Est Rev:F 08-10-15 New Manufacturing Method JLM
 Verified By:EC

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0

DC

DOCUMENT CONTROL



SS for JLD 09/03/02



Comment: DOCUMENT CONTROL

Photocopy bluefile and create labels per PPPD206-559-011 CHG006

2.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0

D2435

Bearpaw, 206



Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)

Bearpaw, 206

B34288 X B43718 X

SS 09/03/02

4.0

D2182B

Rubber Cushion



Comment: Qty.: 1.7493 f(s)/Unit Total: 1.7493 f(s)

Pick: Packing Kit

Qty Part Number Description Batch

4 D2182B050 Rubber Cushion

42737

SS 09/03/02

5.0

D2274

Radius Block



Comment: Qty.: 8.0000 Each(s)/Unit Total: 8.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

44547

SS 09/03/02

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Part Number: D206559011

Job Number:



Seq. #:

Machine Or Operation:

Description :

8 D2274 Radius Block

2 D2435(ref only) Bearpaw

94547

34288 ~~4378~~

SS 09/03/02

6.0

D2438

Clamp



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

4 D2438

Clamp

43840

SS 09/03/02

7.0

D2529

Washer



Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

8 D2529

Washer

42408

SS 09/03/02

8.0

AN415A

Bolt



Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

8 AN4-15A

Bolt

M110399

SS 09/03/02

9.0

AN417A

Bolt



Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Bolt

Batch:

M109061

SS 09/03/02

10.0

AN960JD416

Washer



Comment: Qty.: 16.0000 Each(s)/Unit Total : 16.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

16 AN960JD416

Washer

M110523

SS 09/03/02

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Job Number:



Seq. #:	Machine Or Operation:	Description :
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11.0	MS21042L4	Nut
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Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

8 MS21042L4 Nut (or -4) M109282

12.0	QS200M44S	Clamp
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s) QS20044S

Pick: Packing Kit

Qty Part Number Description Batch

2 QS200M44S Clamp M110398

1 Paperwork package

13.0	QC4	INSPECT 100% KITS FOR COMPLETENESS
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Comment: INSPECT 100% KITS FOR COMPLETENESS

14.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPPD206-559-011

Location: Rev 15

15.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



W 09.03.03